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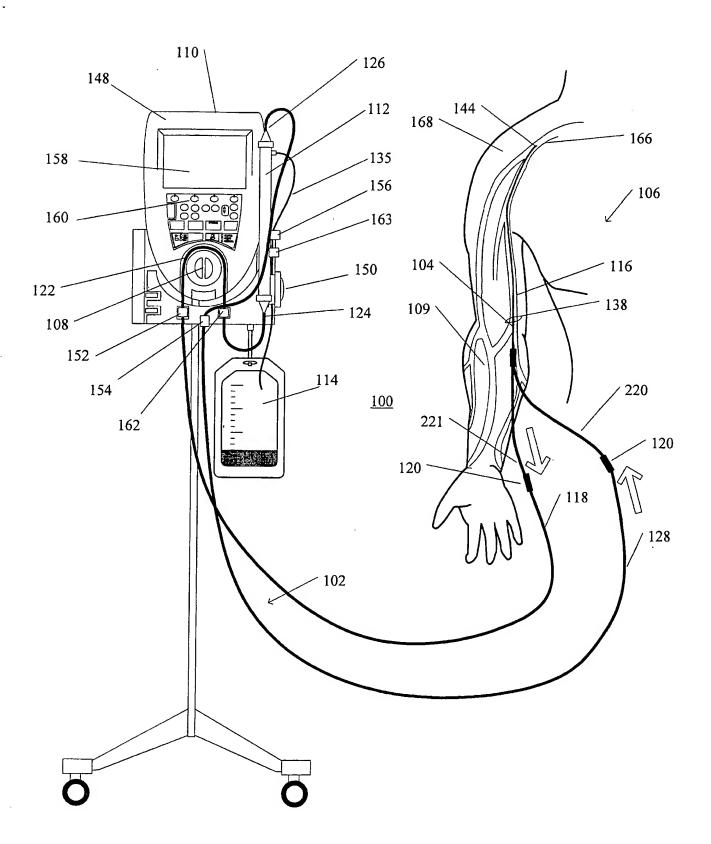
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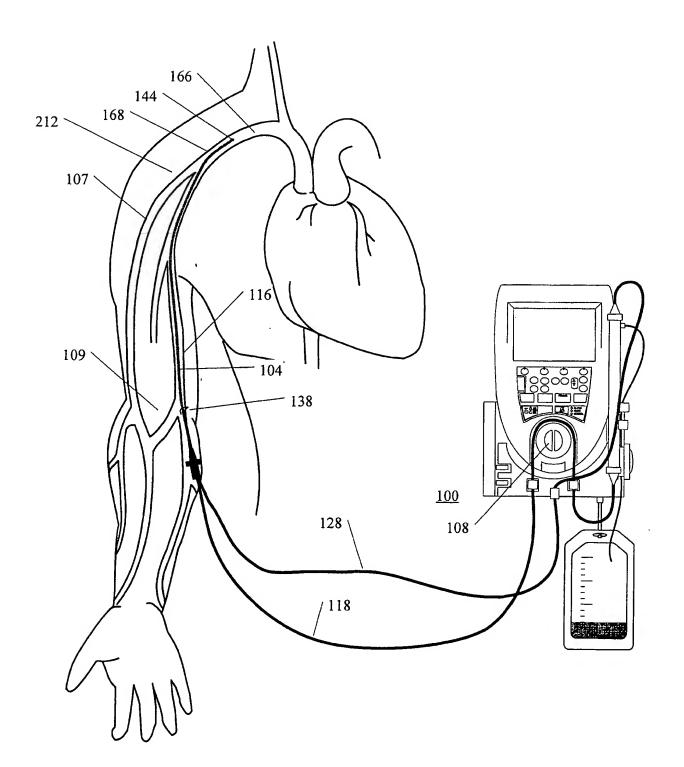
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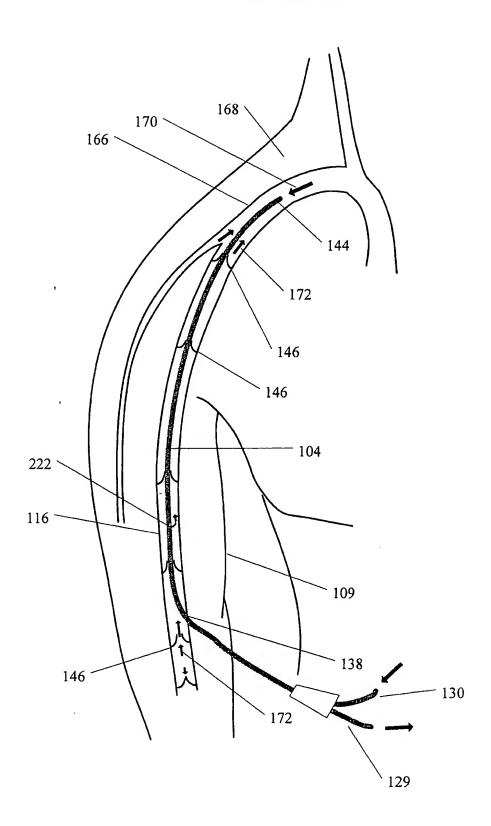
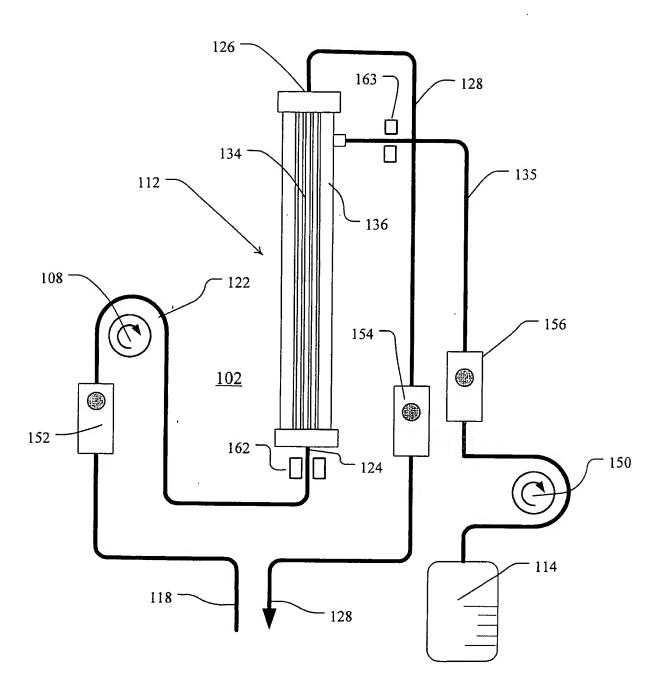
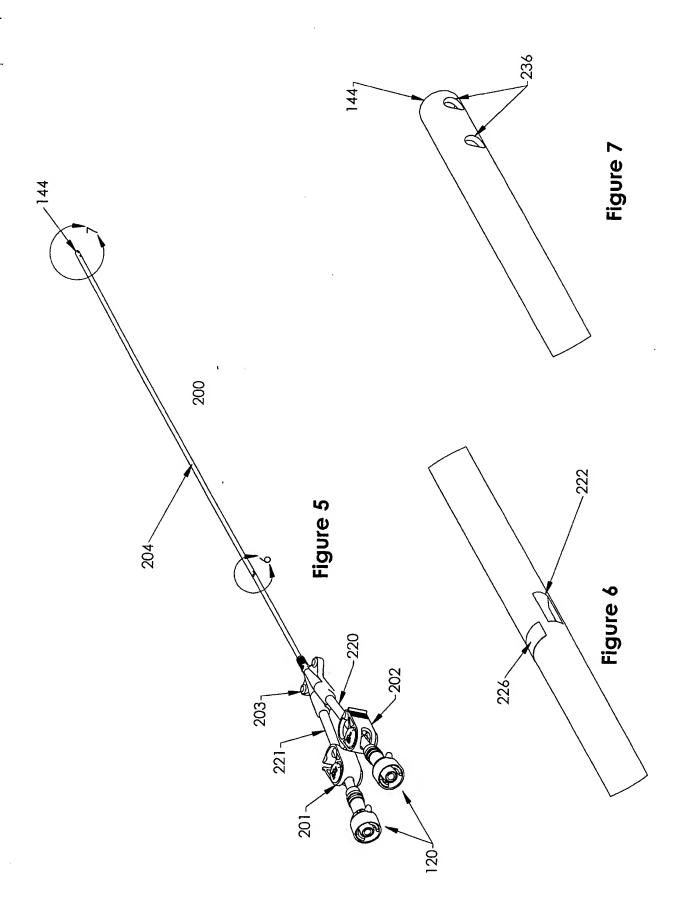
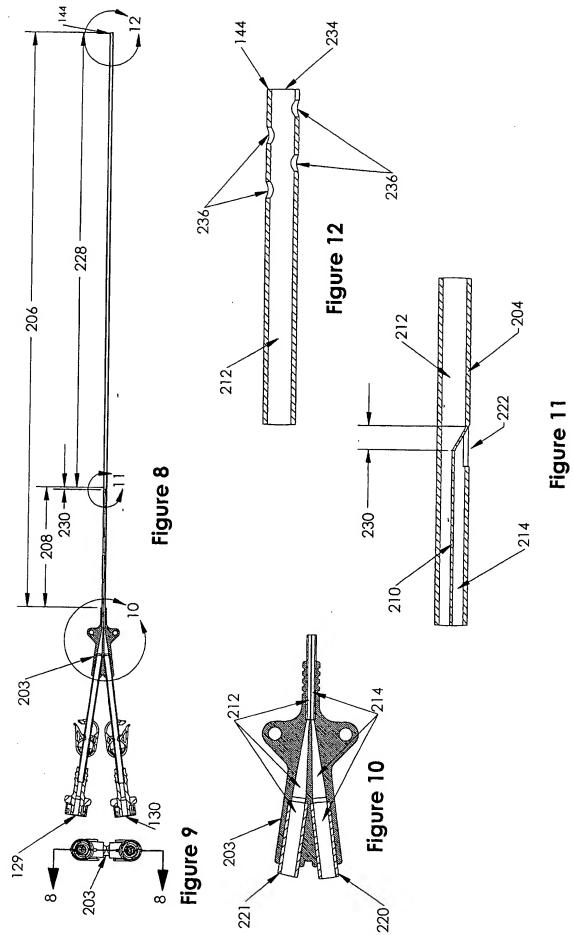
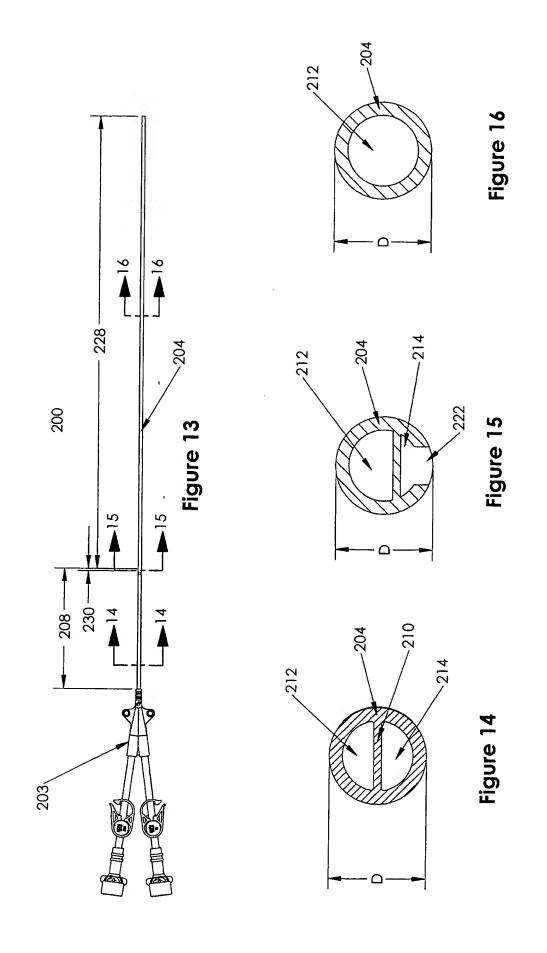


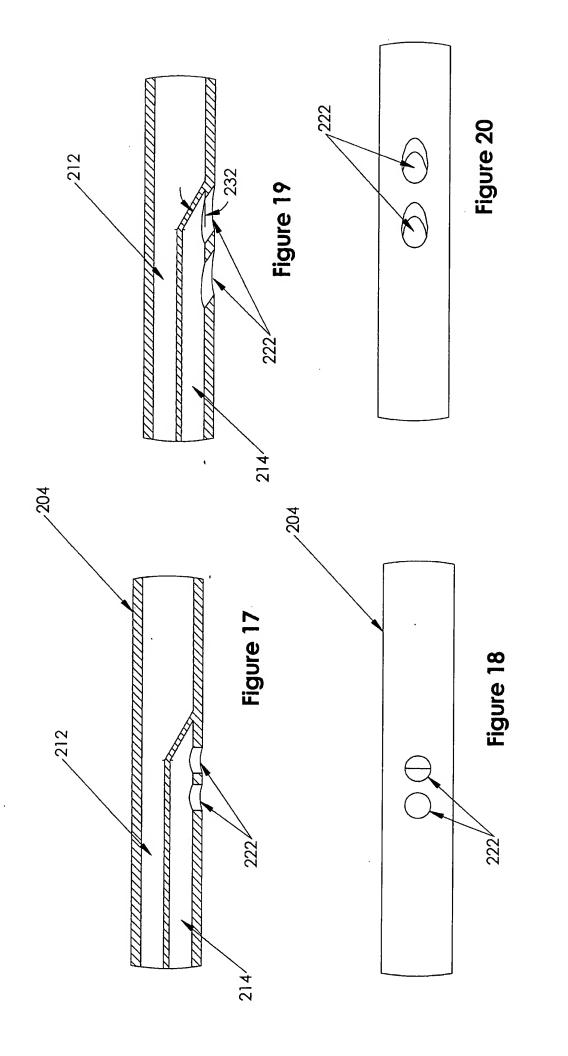
Figure 4

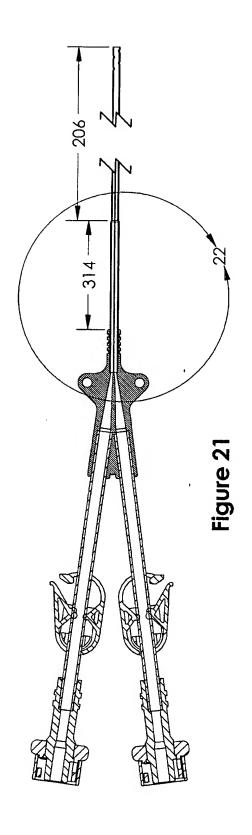


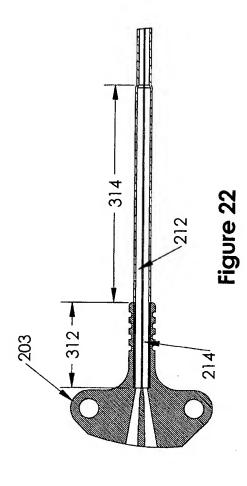


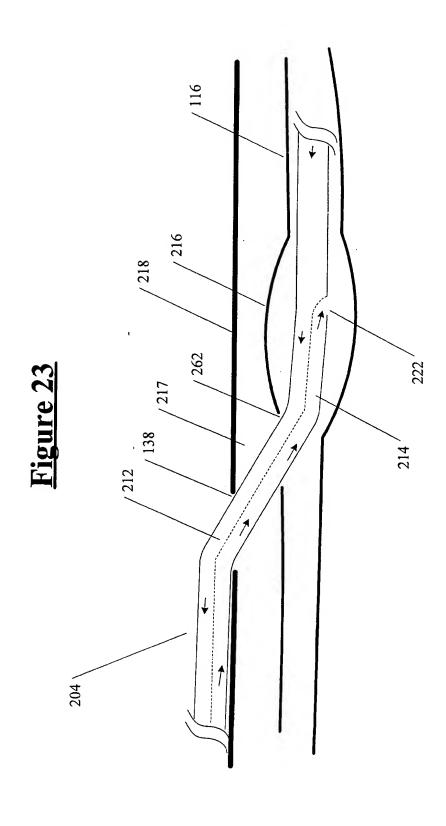












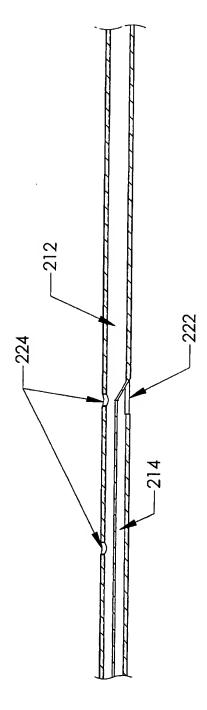


Figure 24

Figure 25

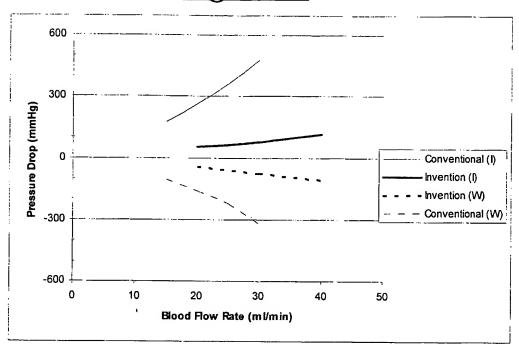


Figure 26

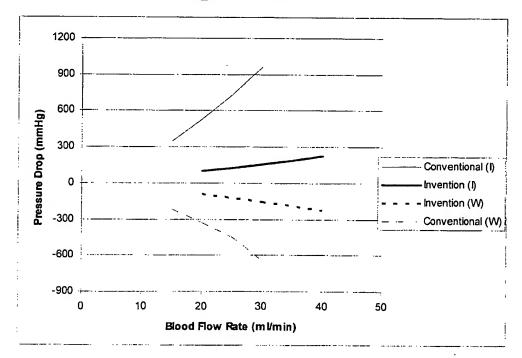
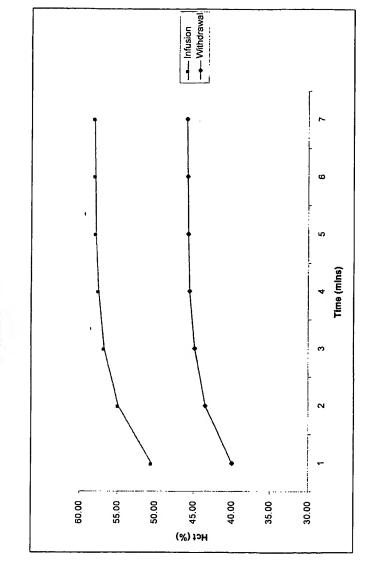
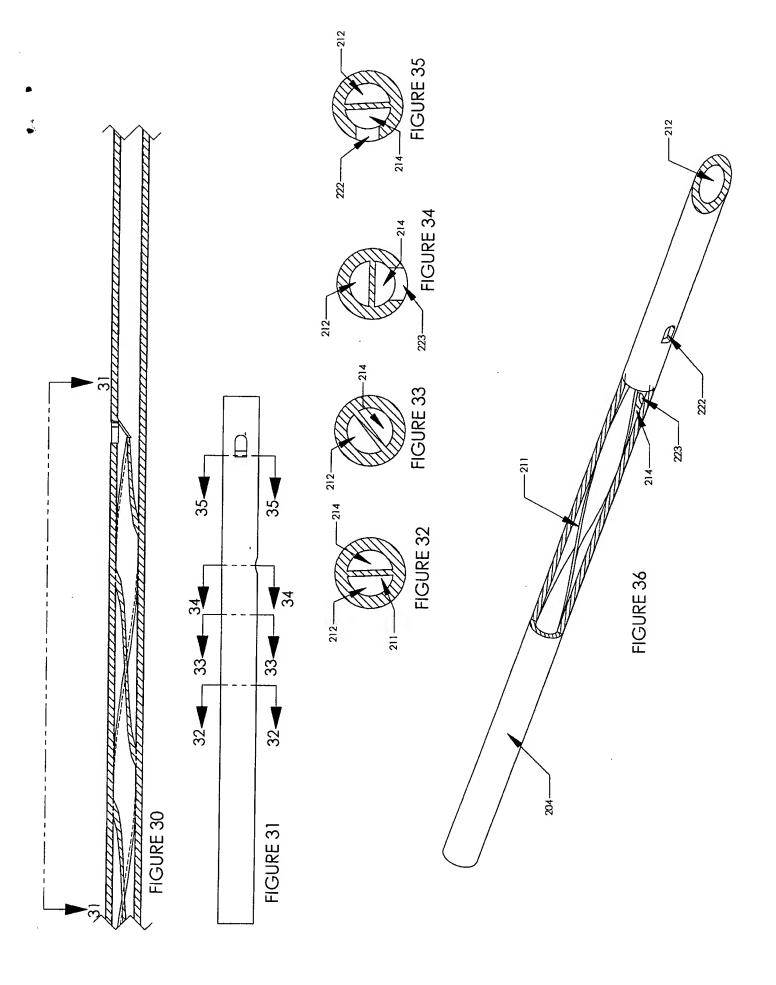


Figure 27



At Qb=40ml/m, Quf=100 ml/hr	
Recirculation %	% Hct Increase
5	0.1
10	0.5
20	1.1
30	1.9
40	3

At Qb=40ml/m, Quf=500 ml/hr	
Recirculation %	% Hct Increase
5	1
10	3
20	7
30	13
40	21



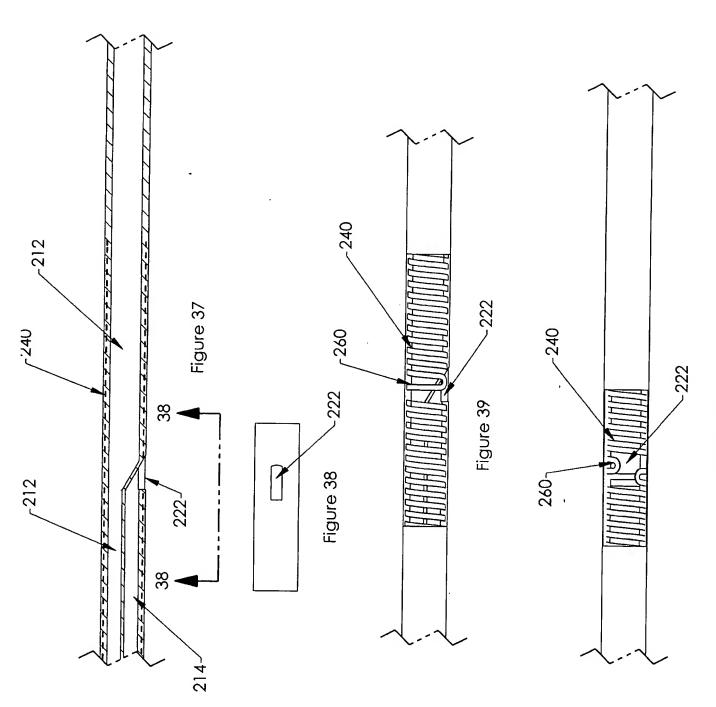


Figure 40